THE ARTICLES MENTIONED BELOW ARE APPLICABLE ONLY FOR THE UNITED STATES AND CANADA.

1. NOISE EMISSION WARRANTY

SANYANG INDUSTRY CO.,LTD. warrants that this exhaust system, at the time of sale, meets all applicable U.S. EPA Federal noise standards. This warranty extends to the first person who buys this exhaust system for purposes other than resale, and to all subsequent buyers. Warranty claims should be directed to:

3,chung-Hua Road, Hukou, Hsin-Chu Taiwan, R.O.C Tel:+886 35981911 Fax:+886 35981844

2. TAMPERING WARNING

Tampering with noise control system prohibited. Federal law prohibits the following acts or causing thereof:

- (1) The removal or rendering inoperative by any person other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
 - (2) The use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below.

- (1) Removal of, or puncturing the muffler, baffles, header pipes or any other component which conducts exhaust gases.
- (2) Removal or puncturing of any part of the intake system.
- (3) Lack of proper maintenance.

Replacing any moving part of the vehicle, or parts of the exhaust or intake system, with parts other than those specified by the manufacturer.

3. SAFETY INFORMATION

- Always wear your helmet (dot approved) correctly fastened. Do not carry loose items and always wear suitable protective clothes, and protective eyewear.
- Good psychophysical conditions are very important for safe operation.
- Do not operate under the influence of drugs and/or alcohol.
- Do not operate in state of physical fatigue or drowsiness.
- Slow down on slippery surfaces , unfamiliar terrain and when visibility is reduced.
- Be alert when operating this vehicle.
- Do not exceed weight capacity.
- The safety, stability and handling of this motorcycle may be adversely affected by the addition of accessories or luggage.
- Do not install accessory or replacement parts not approved by sym.
- Failure to follow these warnings could lead to an accident, serious injuries or death.
- Use unleaded fuel octane rating (R+M)/2 method of between 87&92.
- Read owners manual carefully before operating this scooter.
- Obey posted speed limit and other traffic signs and signals.



4. SAFETY DEFECT REPORT

SANYANG INDUSTRY CO., Ltd.

NO. 3,chung-Hua Road Hukou Shiang Hsin-Chu County, 303 Taiwan, R.O.C

Reporting Safety Defects

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Sanyang Industry Co., Ltd.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, NHTSA cannot become involved in and individual problems between you, your dealer, or Sanyang Industry Co., Ltd.

To contact NHTSA you may either call the Auto Safety Hotline toll-free at 1-800-424-9393(366-0123 in Washington, DC area) or write to:

NHTSA

U.S.DEPARTMENT OF TRANSPORTATION

400 7 th Street SW,(NSA-11) Washington, DC 205090.

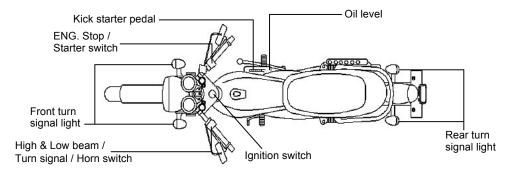
You can also obtain other information about motor vehicle safety from the Hotline.

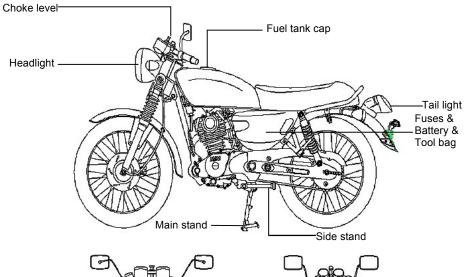
1.	CONTENTS	. 1
2.	CONTROL LOCATION	. 3
3.	BEFORE RIDING	. 4
4.	USE GENUINE SPARE PARTS	. 4
5.	SAFE RIDING	. 5
6.	RIDING	. 6
7.	USE OF EACH COMPONENT	. 7
	Gauges	. 7
	Operation of Ignition switch	. 9
	Steering handle lock	. 9
	Use of buttons	10
	Fuel tank cap	11
	Fuel coke	11
	Rear shock absorber adjustment	12
	Brake	12
8.	IMPORTANT POINTS AND CAUTIONS FOR STARTING ENGINE	13
	Method of starting the engine	13
9.	RIDING THE MOTORCYCLE	15
	Set up riding	15
	Riding in grade	16
	Transmission operation	16
	Correct riding	16
	The control of throttle valve handle	17
	Parking method	18
10	INSPECTION AND MAINTENANCE BEFORE RIDING	19
	Routine inspection	19
	Fuel inspection	19
	Fuel coke cleaning	20
	Engine oil inspection and change	20
	Oil filter cleaning	21
	Inspection and adjustment of brake free play	21
	Clutch lever	22
	Throttle valve handle clearance adjustment	23

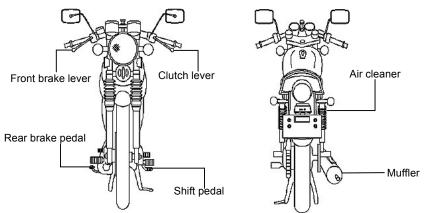


	Wiring rubber cap	23
	Drive chain	23
	Cam chain adjustment	24
	Tire inspection	24
	Steering handle front shock absorbers inspection	25
	Checking the lubrication of body's various mechanisms	25
	Back mirror	25
	License plate	25
	Inspection and maintenance of battery	26
	Checking and changing fuses	27
	Checking the turn signal lights and horn	27
	Checking the front and rear lights	28
	Checking the brake light	28
	Checking the spark plug	28
	CDI. ignition system	28
	Checking the air cleaner	29
	Tool kit	29
11.	WHEN THERE IS AN ABNORMAL CONDITION OR A TROUBLE	30
	Diagnosis when engine does not start	30
	.CDI. ELECTRICAL IGNITION SYSTEM	
13	SUGGESTIONS ON ENGINE FUEL	30
14	CAUTIONS FOR RIDING MOTORCYCLE	31
15	PERIODICAL MAINTENANCE SCHEDULE	32
16	SPECIFICATION	33

MODEL: WOLF SERIES







This manual describes the correct usage of this motorcycle including safety riding, simple inspection methods and so on.

For a more comfortable and safety riding, please read this manual carefully.

For your benefit, please ask your SANYANG dealer the operating manual and carefully read the following:

- · Correct use of the motorcycle.
- Pre-delivery inspection and maintenance.

Thank you very much for your patronage

In order to maximize your motorcycle's performance, a periodical inspection and maintenance should be completely carried out.

We recommend that after riding your new motorcycle for the first 300 kilometers, you should take your motorcycle to the original dealer for an initial inspection, and to have your motorcycle inspected periodically every 1000 kilometers thereafter.

 In case the motorcycle's specifications and construction are modified and different from the photos and diagrams on the owner's manual / catalogues, the specifications and construction of the actual motorcycle shall prevail.

4. USE GENUINE SPARE PARTS

In order to maintain the motorcycle's best performance, each part's quality, material, and machined precision must conform with the design requirements. "SYM Genuine Spare Parts" were made from the same high quality materials used for the original motorcycle. No parts would be sold to the market until they could meet the designed specifications through sophisticated engineering and stringent quality control. Therefore, it is necessary to purchase "SYM Genuine Spare Parts" from "SYM Authorized Dealers or Franchised Dealers" when replacing spare parts. If you buy cheap, or fake substitute parts from the market, no guarantee can be provided either for the quality or durability. Also, it may result in unexpected troubles and lower the motorcycle's performance.

 Always use SYM Genuine Spare Parts to keep your motorcycles pure blood and to ensure its long service life. It is very important to be relax and clothe properly when riding, observe traffic regulations, do not rush, always drive carefully and relaxed.

Obey all national and local laws and regulations.

Usually, most people would ride their newly bought motorcycle very carefully, but after they became familiar with their motorcycles, they tended to become reckless which may result in an accident.

To remind you:

- Please wear a safety helmet, and properly tighten the chin belt when riding a motorcycle.
- Clothes with open or loose cuffs may be blown by wind and cause the cuffs to get caught on the steering handle and thus affects riding safety.
- · So, put on clothes with tight sleeves.
- Hold the steering handle by both hands when riding. Never ride with only one hand.
- Observe the speed limit.
- Wear suitable low-heel shoes.
- Perform periodical maintenance and inspection in accordance with the schedule.

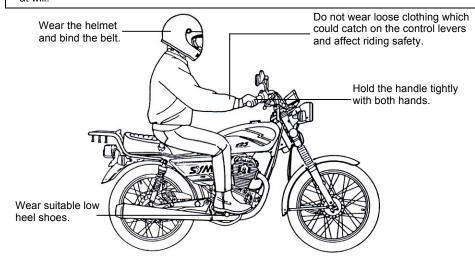
⚠ WARNING!!

- To avoid getting burned by exhaust pipe when taking a passenger. Make sure your passenger has put his/her feet on the pedals.
- After running, the exhaust pipe is very hot, be careful not to get burned when conducting an inspection or maintenance.
- After running, the exhaust pipe is very hot, select a suitable location to park your motorcycle to avoid others getting burned by the exhaust pipe.

⚠ CAUTION:

Modified motorcycle will affect its structure or performance, and cause poor engine operation or exhaust noise, which will result in shortening the motorcycle's service life.

Besides, modification is illegal and does not conform to the original design and specifications. A modified motorcycle will not be covered by warranty, therefore, do not modify your motorcycle at will





- Keep the related parts of your body such as arms, palms, lumbar, and toes relax and ride with the
 most comfortable posture in order to be able to react quickly whenever it is necessary.
- Rider's posture will greatly affect riding safety. Always keep your body's gravity in the center of the seat, if your body's gravity is on the rear part of seat, the front wheel load will be reduced, and this will cause the steering handle shaking. It is dangerous to ride a motorcycle with an unstable handle
- It will be much easier to make a turn if rider inclines his body inward when turning. On the other hand, the rider will feel unstable if his body and the motorcycle do not incline.
- The motorcycle is hard to control on a bumpy, unleveled, unpaved road, try to know the road
 conditions in advance, slow down and use your shoulder's force to control the handle.
- Suggestion: Do not load objects on the handle, to avoid affecting the riding safety and the operation
 of steering handle.

⚠ CAUTION:

The rider's feeling on the handle is slightly different with a load or without a load.

Overload may cause the handle to swing and affects the riding safety.

Therefore, do not overload your motorcycle.

△ CAUTION:

- Do not place flammable materials such as rags between the body side cover and engine to avoid components damaging by fire.
- Do not load objects on areas not specified for loading to avoid damage.

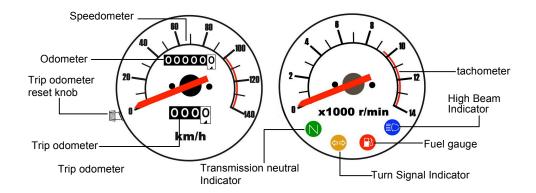
SUGGESTION

To maximize the motorcycle's performance and prolong its service life:

The first month or first 1000km is the wear- in period for the engine and components.

Avoid rapid acceleration, and keep the speed below 60km/hr.

GAUGES



A CAUTION:

Do not wipe plastic components, e.g. instrument panel, headlight, with organic solvents such as gasoline...etc to avoid damaging these components.

Speedometer:

This shows your speed in miles per hour (outer-mph) and in kilometer per hour (km/h-inner).

Odometer :

Indicates total accumulated distance traveled.

The measurement unit of odometer for U.S. model (PA15C1-A) is mile. The measurement unit of odometer for Canadian model (PA15C1-C) is kilometer.

• Trip odometer:

The rider can measure the trip odometers. It shows four digits; 3 in kilometers and 1 in hundred meter. (The trip odometer will return to zero if its measurement is over 1000 kilometers or turn the reset knob.)

• Fuel gauge :

The pointer in this gauge shows how much fuel remains in the tank.

The pointer stays in "E" position when key switch is turned to "OFF."

When key switch is turned to "ON", and the "pointer" also in "E" position (red area). Refuel immediately.

• High Beam Indicator :

This indicator comes on with high beam headlight is turned on.

• Turn Signal Indicator:

The left or right Indicator will be flashing according to the operated directions of turn signal light switch when it is turned on.

• Transmission neutral Indicator:

This indicator show transmission neutral.

• Tachometer:

Rotational speed of the engine.

7. Use of each component

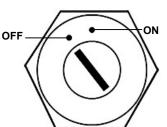
OPERATION OF IGNITION SWITCH

ON "Start" position

- Engine can be started in this position.
- Ignition switch key can not be removed.

OFF "Stop" position

- Engine is shut off and can not be started in this
- Ignition switch key can be removed.



IGNITION SWITCH

A CAUTION:

- Never operate the ignition switch key when the motorcycle is running. To turn the ignition switch to "OFF", will shut off the electrical system and that may result in a dangerous accident. Therefore, the ignition switch can only be turned off after the motorcycle has been completely stopped.
- · Always remove the key and be sure to take the key away with you after locking the steering handle before leaving your motorcycle.
- If ignition switch remains in the "ON" position for a prolonged period after the engine has been stopped, the battery's capacity will be reduced and this may affect the engine's start ability. .

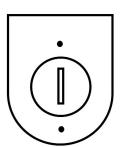
STEERING HANDLE LOCK

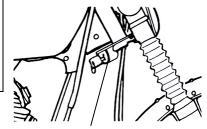
The steering handle lock is located on the steering stem directly below the steering head.

- Turn the steering handle fully to the left
- · Insert the ignition switch key into the lock
- Turn the key clockwise, then the steering handle can be locked.
- Remove the Ignition switch key.
- · When unlocking, simply turn the key anti-clockwise.

NOTE:

- · For preventing the vehicle to be stolen, lock the handle bar when parked.
- · After locked, turn of the handle bar left and right to make sure it.
- . When leaving the vehicle, remember to remove the key.

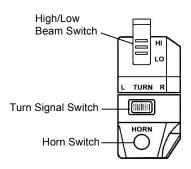


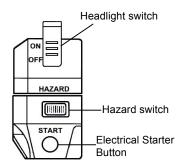


Steering handle lock



USE OF BUTTONS





• Engine Stop Switch

Switch to this position to turn off the engine when a state of emergency.

Switch to this position and the engine can be started.

• Electrical Starter Button

START This is a starting motor button (switch) for engine starting.

With the main switch "ON", press this button while holding the front or rear brake lever will start the engine.



A CAUTION:

- · Release this button immediately after engine has been started, and never press the button again to avoid damaging the engine.
- This mechanism is a safety design. The engine can only be started after the front or rear brake lever (pedal) has been applied.
- . Do not use light system. Turn headlight and turn signal lights to the "OFF" position when the engine is being started.

High/Low Beam Switch

This is the high and low beam of headlight switching switch. Press this switch to switch between high and low beams.

This is for high beam.

This is for low beam. (Please turn to low beam when riding in city)

Horn Switch

HORN Press this button down when ignition switch is in the "ON" position, the horn will sound.



A CAUTION:

Do not press this button when you are in the area where there's no honking.

7. Use of each component

10

Turn Signal Switch

Turn signal lights are used when turning left/right or changing lane.

Turn ignition switch to "ON", and slide the turn signal switch to left or right. Then, the turn signal lights will flash.

To release, simply return the turn signal light button to the original position.

TURN R

Right-side turn signal light flashing means you intend to make a right turn.

TURN L

Left-side turn signal light flashing means you intend to make a left turn.

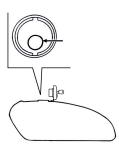
FUEL TANK CAP

OPEN: Turn the fuel tank cap to the left, then the cap can be removed.

CLOSE: Align the pin on the cap with fillister on the tank, and turn the cap right to lock the fuel cap.

⚠ CAUTION:

- Main stand should be put down on the ground, engine should be shut off and flames should be strictly prohibited to ensure safety when refueling.
- Do not fill above fuel upper limit when refueling.
 Otherwise, fuel will flow out through a hole on the cap that may damage the body's painting, in serious cases, it may cause a fire to burn down the motorcycle.
- Make sure the cap has been tighten properly.

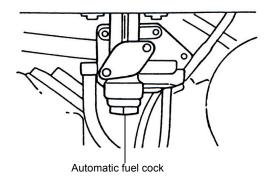


FUEL COKE

The fuel cock is below the fuel tank at the left side.

NOTE:

 Please confirm the fuel cock of your motorcycle fist. It is not necessary to operate the following process if your fuel cock is automatic.





REAR SHOCK ABSORBER ADJUSTMENT

- There are five positions in each shock absorber can be adjusted.
- I: normal position. (light rode or good road condition)
- II~V: increase the spring tension gradually.

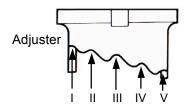
Method of adjustment : heavier load or worse road condition)

• Pull up the shock absorber spring, adjust the adjuster.

⚠ CAUTION:

 The left and right absorbers must be adjusted with the same position.



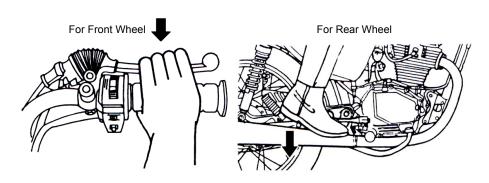


BRAKE

- · Avoid unnecessary sudden braking.
- Use front and rear wheel brakes simultaneously when braking.
- Soft→Hard
- Avoid brake continuously for a long period of time because that may overheat the brakes and reduce its braking efficiency.
- Slow down and brake early when riding in rainy days on slippery roads. Never apply the brakes suddenly to prevent skidding and falling.
- Using only the front brake or the rear brake increases the risk of falling because the motorcycle is tend to pulled to one side.

⟨Engine Brake⟩

Return the throttle valve handle back to its original position, and apply engine brake. It is necessary to apply both brake and engine brake intermittently when riding on a long or stiff slope.

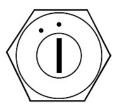


METHOD OF STARTING THE ENGINE

(Start the engine with start motor)

⚠ CAUTION:

 Please check the oil and fuel volume before starting the engine. Start the engine in a ventilative area







- 1. Turn the ignition switch "ON position" with ignition key..
- 2. Is there enough fuel in the fuel tank?
- Shift the transmission into neutral. The neutral indicator (green) lights.





4.Pull the choke lever up (choke valve closed position)

The choke lever is below the carburetor left side.

5.Don't turn the throttle grip, press the starter button.

[We care for you! Before drive off, keep the foot brake applied on the rear wheel.]

⚠ CAUTION:

- Release the starter button immediately after starting the engine.
- Don't press the starter button when the engine is running.
- If the engine fails to start after 3~4 attempts with the starter button, open the throttle.
- Allow the engine to warm up 2~3 minutes after started, then push the choke lever close (Apposition).

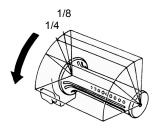


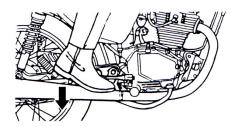
⚠ CAUTION:

- If engine can not be started after starter motor running for 3~5 seconds, turn the throttle valve handle 1/8~1/4 turns, and then press starter button again for an ease start.
- In order to avoid damaging the starter motor, please do not press the starter button continuously over 15 seconds.
- If engine still can not be started after pressing starter button over 15 seconds, stop and wait for 10 seconds before start it again.
- It is harder to get the engine started after the motorcycle has been left idle for a long time or
 after refueling only after the fuel has been depleted. Then, it is necessary to press starting
 lever or starter button several times, and keep the throttle valve handle at the close position to
 start the engine.
- It may need several minutes to warm up engine if it is a cold start.
- Exhaust contains harmful gases (CO), therefore please start the engine at a well ventilated place.

[When starting engine with kick starter]

- After step 1~5 is completed, press the kick starter forcefully by foot with the throttle valve handle at the close position.
- If engine is difficult to start with the kick starter when the engine is cold, rotating the throttle valve 1/8~1/4 turns will make the start easier.
- · Put the kick starter back to its original position after the engine has been started.





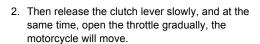
⚠ CAUTION:

- Firmly support the motorcycle with the main parking stand before starting the engine with the starting lever.
- Start engine with the starting lever occasionally to prevent it from loosing its function because
 of unused for a long time.

SET UP RIDING

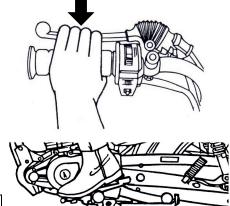
Check the brakes and tire pressure before riding.

 Squeeze the clutch lever fully, then push shift pedal down to engage the 1st gear.

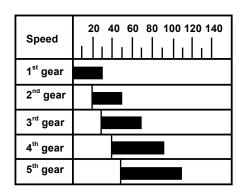


⚠ CAUTION:

 After the engine was started and before riding, don't operate the throttle to rise up the engine speed.



- Change the gear position according to the driving speed.
- The relationship between speed and gear position is on the right table.
- Change the gear position according with the table can get the good performance and fuel economy of the motorcycle.



⚠ CAUTION:

During the first 1,000km, it is better to drive in low speed for running the engine in good condition and long life.

- Change the engine oil and clean the oil filter element after first 300km.
- It is better to drive in low speed after replacing the engine.
- Warm up the engine before start riding.



RIDING IN GRADE

Up Grade

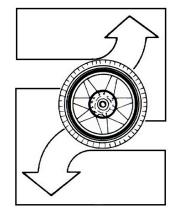
Riding up a slightly grade can ride with high position gear. Under heavy loading or steep grade riding condition, It must ride with low gear.

Down Grade

Close the throttle and operate the brakes when riding down a slight grade. Shift the gear to low gear in case of heavy loading or riding down steep grade condition.

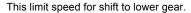
⚠ CAUTION:

· Braking apply both the front and rear brakes.

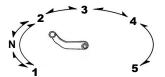


TRANSMISSION OPERATION

- The change pedal is located on the left side of the engine.
 Shift transmission to the lower gear when driving hard or down grade.
- Squeeze the clutch lever fully, operate change pedal to the proper position, then release the clutch lever to make a gear change.
- Don't operate the transmission when the engine is not running.
- Don't operate change pedal rudely, or the transmission will be damaged.
- Shift the gear to the next lower position for overtaking other vehicles.



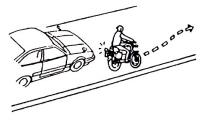
$5^{th} \rightarrow 4^{th}$	Below 80km/h
$4^{th} \rightarrow 3^{rd}$	Below 70km/h
$3^{rd} \rightarrow 2^{nd}$	Below 50km/h
2 nd → 1 st	Below 25km/h



CORRECT RIDING

Optimum Start Riding

• Turn on the turn signal and make sure of no vehicle coming behind before start riding.



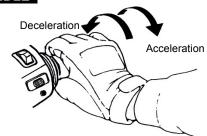
9. Riding the motorcycle

THE CONTROL OF THROTTLE VALVE HANDLE

Acceleration: To increase speed. When riding

on an inclined road, turn the throttle valve handle slowly to allow the engine to output its power.

Deceleration: To decrease speed.



Maintenance Performance-During the initial period, it is better to ride in low speed for running the engine in good condition and long life.

During the first month or first 1,000 km, never excess 80km/h.

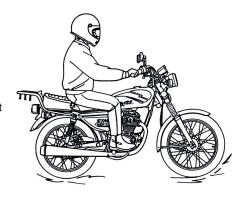
Avoid abrupt acceleration.

Avoid engine running in RPM (over 8,000RPM) while under no load.

Never Making Abrupt Braking Or Making A Full Turn.

Make braking or making a full turn may cause wheel slip.

When riding in wet or rainy conditions, making abrupt braking or making a turn may cause wheel slip, may lose control of the motorcycle.



Extreme Caution When Riding In Rainy Condition.

When riding in wet or rainy. Conditions needs longer distance to stopping the motorcycle. Slow the motorcycle down early to brake.

When descending a grade, close the throttle fully and use both brakes to slow the motorcycle



9. Riding the motorcycle

PARKING METHOD

Brake-Apply both the front and rear brakes.

- Close the throttle then squeeze the brake control lever.
- "Brake slightly in beginning, then squeeze tightly", it is the best way to brake.

⚠ CAUTION:

• Use of only the front or brake may cause wheel slip.

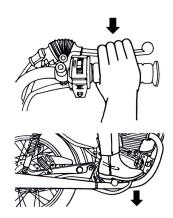
· When approaching the parking lot:

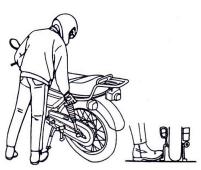
- Turn on the turn signal light early, and pay attention to the vehicles in front, from rear, left and right, then take the inner lane and approach slowly.
- Return the throttle valve handle back to its original position, and apply brakes in advance. (Brake light comes on when braking to warn drivers of vehicles behind.)

When stop completely:

- Press the turn signal switch back to its original position, and turn the ignition switch key to "OFF" position to shut off the engine.
- 4. Get off the motorcycle from left side after the engine has been stopped, and select a parking place where the motorcycle will not interfere with traffic and the ground is level, then put down motorcycle's main parking stand.
- Hold the steering handle with your left hand, and hold down the front end of saddle or hold the parking handle on the lower-left side of saddle with your right hand.
- Press the main parking stand with your right foot, put down the main parking stand firmly on the ground.

To remind you: Lock the steering handle and remove the key after parking to prevent the motorcycle from being stolen.





Λ

CAUTION:

• Park your motorcycle at a safe place where it will not interfere with traffic.

9. Riding the motorcycle

(Please refer to the components location diagram for the following components.)

ROUTINE INSPECTION

Check Items		Check Key Points			
Engine Oil		Is there enough engine oil?			
Fuel		Is it enough? Is it Octane 90 or above			
Draka	Front	Braking condition? (Brake lever free play: 10~20mm)			
Brake	Rear	Braking condition? (Brake pedal free play: 20~30mm)			
Time	Front	Is tire pressure normal? (Standard: 1.8kg/cm²)			
Tires	Rear	Is tire pressure normal? (Standard: 2.0 kg/cm² for 1 person, 2. 4 kg/cm² for 2 persons)			
Steering Handle		Does the handle vibrate abnormally or is difficult to turn?			
	neter, lights, view mirror	Is it operated properly? Do lights come on? Can it be seen clearly from behind?			
Tightness	s of Main Components	Are screws, nuts loosen?			
Abnorma	l Points	Do the previous troubles still exist?			

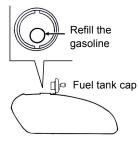
⚠ CAUTION:

· If any problem founded during routine inspection, correct the problem before using the motorcycle again, have your motorcycle checked and repaired by the "SYM dealer or authorized service personnel" if necessary.

FUEL INSPECTION

Check fuel quantity, see if it is enough for your destination.

- When gasoline coke turn to "R" position (about 2L gasoline left), please refill the tank at once.
- This motorcycle's engine is designed for using the unleaded fuel of Octane 90 or above.
- Firmly secure the main stand on the ground, shut off the engine and keep flames away from the motorcycle when refueling.
- Turn and open the fuel tank cap, then refill the gasoline.
- Do not fill above fuel upper limit level when refueling.
- Turn the fuel cock to the "ON" position after refilling the gasoline.



⚠ WARING:

- Stop the engine and keep away from spark and flames when refilling the fuel.
- Make sure that the fuel tank cap has been locked tightly after refilled.



FUEL COKE CLEANING

The fuel cock is on the left-lower side of the fuel tank. There is a fuel cup on the fuel cock, and it must be cleaned period. Remove the cup 10 oil ring 22 and filter replace the filter if necessary. Assemble the above parts.

Leakage

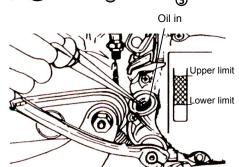
Check fuel cup, tank, tube and carburetor for leaks.

ENGINE OIL INSPECTION AND CHANGE

INSPECTION:

- 1. Use the main parking stand to support the motorcycle on a level ground, remove the dipstick after engine stopped for 3~5 minutes. Wipe oil off the dipstick and then insert it into the guide tube again (Do not rotate it.)
- 2. Remove the dipstick and check whether oil level is in between the upper and lower marks.

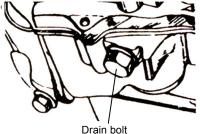
Add oil to upper limit if oil is under the lower limit. (Check cylinder, crankcase...etc for leakage.)



OIL CHANGE:

- · Change engine oil after the first 300km, and change the engine oil every 3,000km thereafter. Change oil filter's paper element every 5,000km.
- In order to maintain the engine's maximum performance, check whether the engine oil is enough every 500km. Add oil to upper limit if the engine oil has been found to be inadequate.
- Engine Oil: Use API SH, SAE 10w-40 grade or better engine oil. Otherwise, damage will not be covered by

% Recommended Oil: SYM Genuine EXTRA 4X OIL. Oil Capacity: 1.2 Liter (1.0 liters for routine change). Oil filter change: 1.0 liters.

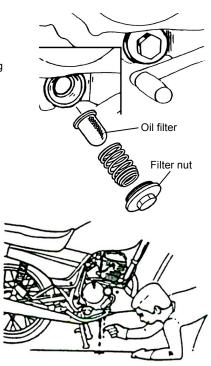


OIL FILTER CLEANING

The oil filter in engine left side, near change pedal. Open the filter nut assembly of the filter, and remove the filter. Remove the foreign materials from the filter by using a gasoline or air spraying gun.

⚠ WARNING:

- Oil level will not be correct when checking the oil level with the motorcycle parked on an unleveled ground or immediately after the engine stopped.
- Engine and exhaust pipe are hot right after engine stopped. Pay special attention not to get burned when checking or replacing engine
- If the oil lever approach lower limit again after refilled, check the engine for leaks and refill it again.
- Keep away from spark and flames when refilling the oil

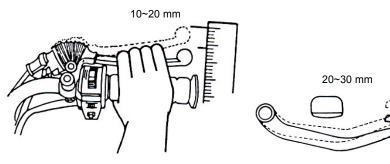


INSPECTION AND ADJUSTMENT OF BRAKE FREE PLAY

INSPECTION: (Brake lever and pedal free play must be checked with the engine shut off.)

- Brake lever and pedal free play for front and rear wheels.
 - When checking the hand-braking lever for front wheels, its free play (the stroke of hand-braking lever from no braking to initial braking) should be 10~20mm. It is abnormal if the feel is spongy when holding the hand-braking lever forcefully.

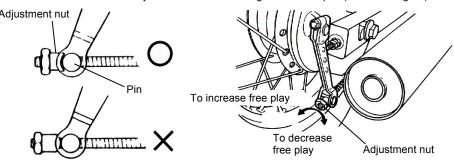
When checking the foot-braking pedal for rear wheels, its free play (the stroke of foot-braking pedal from no braking to initial braking) should be 20~30mm. It is abnormal if the feel is spongy when press the foot-braking pedal forcefully.





Adjustment:

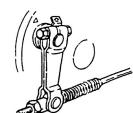
• The indentation of brake adjustment nut must be aligned with the pin. (see below figure)



- Turn the adjustment nut on brake arm of front and rear wheels to adjust the free play of hand-brake lever.
- Hold the hand-brake levers after adjusting with both hands until there is effective brake feeling.
- Measure the free play with a rule.

⚠ CAUTION:

When free play is between 10~20 mm, check brake indicators of front and rear wheels. If the arrow on the brake arm aligned with the "\(\triangle \)" marked on the brake disk, that means the brake lining has been excessively worn, and must be replaced immediately.

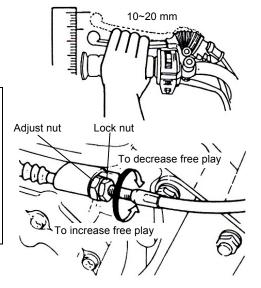


CLUTCH LEVER

The clutch lever free play should be 10~20mm. Check the free play and turn the adjusting nut for adjustment if necessary.

△ CAUTION:

- The function of the clutch is translating the engine power to the rear wheel, if the clutch adjustment is incorrect, it will be hard to shift or make the clutch plates slip.
- Make sure the shift is easy to be done after adjustment.
- If the clutch lever free play is too large or too small, It's easy to damage the clutch plates.

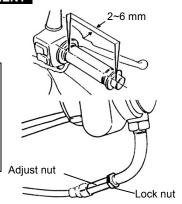


THROTTLE VALVE HANDLE CLEARANCE ADJUSTMENT

- Correct clearance allows throttle vale handle to rotate 2~6mm.
- Loosen the lock nut first, then turn the adjust nut to adjust. Tighten the lock nut securely when finished.

Check Items:

- Check throttle valve cable to see if it can be moved smoothly from a closed position to a wide open position.
- 2. Rotate steering handle from side to side to check if the throttle valve cable is interfered.
- Check to see if the throttle valve cable is obstructed by other cables preventing it from being operated smoothly.



WIRING RUBBER CAP

The rubber caps are used for protecting the wires of the wiring. Check the caps frequently for settling at right position.

Do not direct water under pressure against the wiring or use brush when washing motorcycle. If the wiring is very dirty. Use cloth to scrape it.

DRIVE CHAIN

The drive chain will be elongated and slackened as the using time passed. So it is necessary to be inspected and adjusted.

<Drive Chain Inspection>

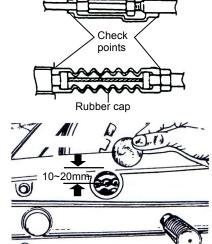
- The drive chain check lie under drive chain center, the slack of the chain should be 10~20mm.
- Stand the motorcycle with main stand upright. Turning the rear wheel, check the drive chain for free operation and noise.
- · Adjust the drive chain if there is any abnormality.

<Drive Chain Adjustment>

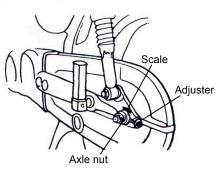
- 1. Loose the rear wheel axle nut.
- 2. Turn the adjusting nut for adjustment. Tighten the axl nut after adjusted.

⚠ CAUTION:

- The right and left adjuster must be adjusted to same scale.
- · Clean and lubricate the drive chain frequently.



Rubber cap





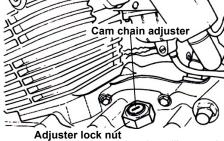
CAM CHAIN ADJUSTMENT

If cam chain is too slack which will affect valve timing and influence engine operation.

Adjust the chain according to the following procedure: Check the cam chain by listening for chain noise during the engine idling speed.

When the chain produces a chattering noise, it is an indication that the chain is too loose, and if it is a whining noise the chain is too tight.

Loosen the cam chain adjuster lock nut and turn the adjusting bolt to make the adjustment.

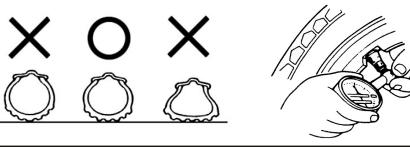


Adjust the chain's tension to the point where the chain is operating quietly, over tightening will cause the chain to "whine". Do not forget to tighten the lock nut after completing the adjustment.

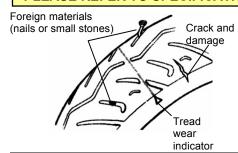
Turning the adjusting bolt counterclockwise tightens the chain.

TIRE INSPECTION

- Tires should be checked and inflated with the engine shut off.
- If a tire's ground contacting curve is abnormal, check it with an air pressure gauge and inflate it to the specified pressure.
- · Tires pressure must be checked with an air pressure gauge when cold.



PLEASE REFER TO SPECIFICATIONS FOR STANDARD TIRE PRESSURE



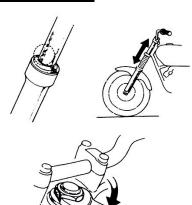
- Visual check tires for frontal and lateral side walls for crack or damage.
- Visual check tires for any nails or small stones wedged in the tread.
- Check the "tread wear indicator" condition to see if tread groove depth is insufficient.
- A tire with a wear bar showing is worn out and should be replaced immediately.

△ CAUTION:

 Abnormal tire pressure, wear, or crack is the most important cause that results in the loss control of the steering handle and a punctured tire(s).

STEERING HANDLE FRONT SHOCK ABSORBERS INSPECTION

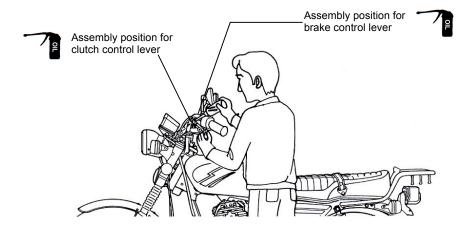
- Perform this check with engine shut off and ignition switch key removed.
- · Visual check front shock absorbers for damage.
- Operate steering handle up and down, and check front shock absorbers for noises due to bends.
- Check the bolts and nuts of front shock absorbers with wrenches for tightness.
- Shake steering handle up & down, left & right, and front & rear to check if it is loosen, has too much resistance and pulls to one side.
- Check steering handle if it is being pulled too tight by the brake cables.
- Take your motorcycle to SYM Authorized Dealer or Franchised Dealer for a check or adjustment if any abnormal conditions are found.



CHECING THE LUBRICATION OF BODY'S VARIOUS MECHANISMS

• Check the body's pivot points if they have enough lubrication.

(For example, the pivot points on the main stand, the side stand, and the brake lever...etc.)



BACK MIRROR

Sit on seat, check and make sure the image of the back mirrors is suitable.

LICENSE PLATE

Check the license plate for dirt and injury, make sure it is secure.



INSPECTION AND MAINTENANCE OF BATTERY

The electrolyte will vaporize so it is necessary to inspect and refill if necessary. Have your motorcycle checked by SYM Authorized Dealer or Franchised Dealer should any abnormality is found.

- Remove the right side cover, the electrolyte level should be between the upper and lower limit.
- If the electrolyte level is lower than the lower limit, remove the battery, then remove the cap from each cell and refill the distilled water to the upper limit.

(Cleaning of battery terminals)

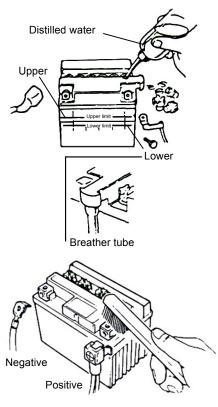
Remove the battery terminals and clean if there are dirt and corrosion on them.

Battery removal procedures are as follows:

Turn ignition switch "OFF", then remove negative cable screw firstly and disconnect the negative cable. Then, remove positive cable screw and positive cable.

⚠ CAUTION:

- Clean the battery posts with warm water if the posts are eroded and have some white powders on them.
- If there is an obvious erosion on the terminals, disconnect the cables, then clean the erosion off with a steel brush or a piece of sandpaper.
- Install battery cable after cleaning and apply a thin coat of grease on the terminals.
- Install battery in reverse order of removal.



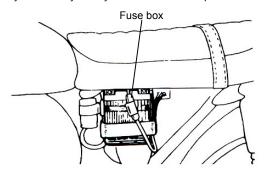
⚠ CAUTION:

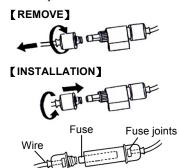
- In order to prevent electric leakage and self-discharge when the battery sits idle for long periods.
 Remove battery from motorcycle, store it in a well- ventilated and dimly lighted place after the battery has been fully charged. Disconnect battery's negative cable if the battery is still kept on the motorcycle.
- If the battery needs to be replaced, replace with a same type battery.
- The electrolyte level is incorrect if the motorcycle is not standee on level ground.
- Don't over fill the distilled water other wise the over flay acid fluid will corrode parts.
- Keep away from sparks and flames when dealing with the battery.
- Don't clog the breather tube.
- The breather tube clogged will break the battery because the inner pressure will be up.
- Keep your eyes and skin away from the electrolyte, if touched by the electrolyte, clean with water immediately or see the doctor.
- Notice the polarity of the cables when removing and assembling.

CHECKING AND CHANGING FUSES

Turn off ignition switch, and check fuses if they are intact. Replace the blown fuse with a new one having the same specified amperage rating (15A). Using a fuse of more than 15 amperes, a brass or iron wire to replace a blown fuse is strictly prohibited to avoid damaging the electrical system and the circuit.

- Remove the left side cover, and you'll find the fuse holder near battery.
- Open the fuse holder, and pull out the fuse. Check it for damage or broken.
- Fuses must be firmly secured with wire connectors when replacing. Loose connections will result in overhead and damage.
- Use only parts having the specified specification to replace electrical components such as light bulbs.
 Using parts not having the specified specifications for replacement may cause the fuse to blow and over-discharge the battery.
- Avoid spraying water directly on or around fuse box when washing the motorcycle.
- If the new fuse burn out quickly again, please check the faulty reason before replace it again. Take your motorcycle to your dealer for an inspection if a fuse is blown by unknown causes.



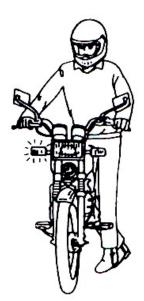


CHECKING THE TURN SIGNAL LIGHTS AND HORN

- Turn the ignition switch key to "ON" position.
- Turn on the turn signal light switch, and make sure that the fron & rear and left & right signal lights flashes and also check if the warning buzzer sounds.
- Check turn signal light covers if they are dirty, crack, or loosen.
- Press horn button to check if it works.

△ CAUTION:

- Specified specification bulbs should be used for turn signal lights. Otherwise, the normal operation of turn signal lights will be affected.
- Turn on the turn signal light before turning or switching lane to warn driver of vehicles behind.
- Turn off the turn signal light immediately by pressing its button down after using. Otherwise, the flashing of twin signal lights may confuse the drivers of vehicles behind.



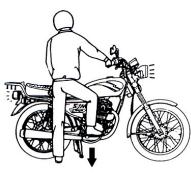


CHECKING THE FRONT AND REAR LIGHTS

- Start engine and turn on the head lamp switch. Check if head lamp and rear lamp come on.
- Check the brightness and direction of front light by wall to see if it is correct.
- Check the head lamp cover if it is dirty, crack, or loosen.

CHECKING THE BRAKE LIGHT

- Turn the ignition switch key to "ON" position, hold the hand-braking levers for front and rear wheels. Check if the brake lights come on.
- Check the brake light cover if it is dirty, crack, or loosen.



A CAUTION:

- Use only specified specification bulbs, do not use bulbs with different specifications to avoid damaging electrical system, burning out bulbs, and discharging the battery.
- Do not modify or add other electrical components to prevent over load or short circuit which may result in a fire and burn down the motorcycle in serious cases.

CHECKING THE SPARK PLUG

- Remove the cap of spark plug cable (remove the spark plug using the spark plug wrench in the tool kit.
- Check the electrode if it is dirty or fouled by carbon deposits.
- Remove the carbon deposits on the electrode with steel wire, and clean the spark plug with gasoline, then, wipe dry with a rag.
- Check the electrode, and adjust its gap to 0.6~0.7 mm. (Check it with a feeler gauge)
- Hand tight the spark plug as far as it can go and then tighten it another 1/2~3/4 turns with a wrench.



⚠ WARNING:

The engine is very hot after running. Pay attention not to get burned.

CDI IGNITION SYSTEM

The condensable discharge ignition system uses the electric energy that is stored in the "A.C. generator exciting coil" to supply the ignition coil and make the spark plug generating spark at the right time. The advantage of CDI system:

- 1. Correct ignition timing, no deviation, and need not adjust the timing.
- 2. No contact wearing, waterproof, vibration proof.
- 3. Generate high voltage in short time, reduce the pollution of the spark plug.
- Easy to start, high ignition energy, excellent combustion efficiency, high power and reducing fuel consumption.

CHECKING THE AIR CLEANER

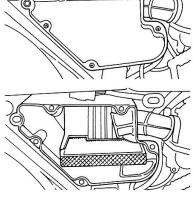
If air cleaner is clogged by dust, engine performance and fuel economy will be affected, so, it's important to do periodi

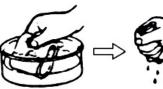
- 1. Remove the left side cover by removing the one screw.
- 2. Remove the air cleaner cover by removing the three screws.
- 3. Remove the air cleaner element. Wash the element in clean solvent and wrap it in dry cloth to try thoroughly.
- 4. Soak the element in clean gear oil (SAE 30W) then squeeze out excess oil and install it back.

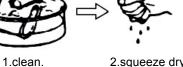
Procedures for cleaning air cleaner element:

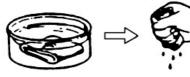
Gasoline or low flash point solvents are highly flammable and must not be used to clean the element.

Don't keep too much oil in the element, or the engine performance will be affected.









2.squeeze dry.

3.soak in engine oil.

4.squeeze dry

CAUTION:

- · Dust deposit is one of the major causes of reducing output horsepower and increasing fuel consumption.
- Change the air cleaner element or clean it more frequently to prolong the engine's service life if the motorcycle is driven on dusty roads very often.
- If air cleaner is installed improperly, dust will be absorbed into cylinders, which may cause a premature wear and reducing output power and engine life.
- · Be careful not to soak the air cleaner when washing the motorcycle. Otherwise, it will cause engine hard to start.

TOOL KIT

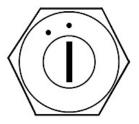
The tool bag is stored below the battery. The tools in the tool bag can support general maintenance.



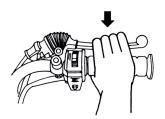
Check The Exhaust for unusual. Make Sure All The Previous Abnormalities Have Been Solved.



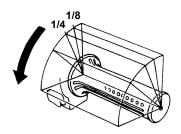
DIAGNOSIS WHEN ENGINE DOES NOT STAR

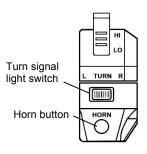






(1). Has the ignition switch key (2). Is there enough fuel in the fuel (3). Is the rear or front wheel "ON been turned to tank? brakes applied when pressing position? starting button?





- pressing starting the button?
- (4). Do you rotate the throttle valve handle while (5). Turn the ignition switch key "ON", and press horn button down, if the horn does not sound, the fuse may have been blown.

[Have your motorcycle checked by SYM authorized dealer or franchised dealer immediately if there are no problems with the above items and engine still can not be started.]

12. C.D.I. ELECTRICL IGNITION SYSTEM

The charge and discharge principle of a condenser is adopted for the C.D.I system to supply electrical energy created by generator's coil, to the ignition coil in accordance with specified ignition timing so that the spark plug may generate sparks as required.

13. SUGGESTIONS ON ENGINE FUEL

- This motorcycle is designed to use UNLEADED gasoline of Octane No. 90 or higher.
- If the motorcycle is operated in high attitude (where the atmosphere pressure is lower), it is suggested that the air/fuel ratio should be readjusted to maximize the engine performance.

11. When there is an abnormal condition or a trouble

Raise the motorcycle with the main stand, and to stand on the seat left side.
 Push the motorcycle forwarding to raise the main stand.

⚠ CAUTION:

- · Never started engine before raise the main stand.
- 2. Get on the motorcycle from the left side, and sit on the seat properly, keep your right foot firmly on the ground to prevent the motorcycle from falling.

⚠ CAUTION:

- · Apply foot brake on the rear wheel before driving off.
- 3. Start engine, squeeze the clutch lever fully, push shift pedal down to engage the 1st gear, release the clutch lever slowly, rotate the throttle valve handle slowly, and then the motorcycle will begin to move.

⚠ CAUTION:

- Rapidly rotate the throttle valve handle or release the clutch lever may cause the motorcycle moving forward suddenly and it is very dangerous.
- Make sure the side parking stand is spring back completely before driving off.

[Do not use the brake suddenly and make a sharp turn]

- Rapid braking and sharp turning will cause slip and fall.
- Rapid braking or sharp turning will cause slipping, lateral slipping, or fall especially in rainy days when the road is wet and slippery.

[Drive with extreme caution during rainy days]

- The brake distance in rain day or on wet road will longer than that on a dry road. Therefore, slow down and prepare to apply the brake earlier.
- The throttle valve handle should be released, and the brakes should be properly applied as it is needed while reducing the speed when going down a slope.

VEHICLE ABNORMAL OR BREAKDOWN

Fails to start the engine.

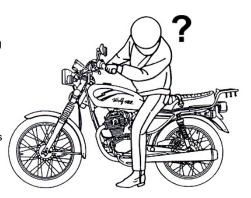
The engine shutting off when riding.

If those conditions happen, first, check the following items by yourself

- 1. Is there any gasoline in the tank?
- 2. Have you operated the starting essential points correctly?

NOTE:

If there is any abnormal or breakdown of the motorcycle, go to your SYM dealer for inspection as soon as possible.





Item	Maintenance kilometer	300KM	Every 1,000KM	Every 3,000KM	Every 6,000KM	Every 12,000KM	Remarks
nem	Check Items Maintenance Interval	NEW	1 Month	3 Months	6 Months	1 Year	Remarks
1	Air cleaner element (Remark)	1	С		R		
2	Oil filter (Screen)	С			С		
3	Engine oil	R	1	Replaceme	ent for every	3,000KM	
4	Tire, pressure	1	1				
5	Battery	1	1				
6	Spark plug	1		1		R	
7	Carburetor (idle speed)	ı			I		
8	Steering bearing and handles	1		1			
9	Check fuel for leakage	1	1				
10	Check crankcase for leakage	1	1				
11	Drive chain				I	R	
12	Fuel tank switch and lines	1		1			
13	Throttle valve operation and cable	1	1				
14	Engine bolts and nuts	1		1			
15	Cylinder head, cylinder, and piston				I		
16	Exhaust system/cleaning carbon				I		
17	Cam Chain/ignition time	1					
18	Valve clearance	1			I		
19	Shock absorbers	1			1		
20	Front/rear suspension	1			1		
21	Main/side stands	ı			I/L		
22	Crankcase Blow-by system	1		1			
23	Clutch disk				1		
24	Clutch free play	1	1				
25	Brake mechanism/brake lining (pad)	1	1				
26	Bolts/nuts for each components	1	1				

[☆]The above maintenance schedule is established by taking the monthly 1,000 kilometers as a reference which ever comes first.

 $\begin{tabular}{ll} \begin{tabular}{ll} Code: & I \sim Inspection, cleaning, and adjustment & R \sim Replacement \\ & C \sim Cleaning (replaced if necessary) & L \sim Lubrication \\ \end{tabular}$

Remark: 1.Clean or replace the air cleaner element more often when the motorcycle is operated on dusty roads or in the Heavily- polluted environment.

2. Maintenance should be performed more often if the motorcycle is frequently operated in high speed and after the motorcycle has accumulated a higher mileage.

[Notes in the remarks are used to indicate the applicable models.]

^{**}Have your motorcycle checked and adjusted periodically by your SYM Authorized Dealer or Franchised Dealer to maintain the motorcycle at the optimum condition.



Model	Classic 150				
Item Specification	PA15C1-A	PA15C1-C			
Length	1, 905 mm				
Width	715 mm				
Height	1,040 mm				
Wheel base	1,225 mm				
Net Weight	125 kg				
Туре	4- stroke single cylinders engine				
Fuel	Unleaded (octane 90 or higher)				
Cooling type	Air-co	poled			
Displacement	149.	5 cc.			
Compression ratio	9.0				
Max. HP	12.5 ps/9	•			
Max. torque		/8,000 rpm			
Idle	1,700±	•			
Starting methods	Electrical &	• •			
Front shock absorber	Teles	•			
Rear shock absorber	Unit s				
Clutch	Wet disk type				
Transmission	Gear				
		18 – 24P			
Rear tire					
Wheel rim	Steel				
Tire pressure	Front: STD 1.8kg/cm ² , Rear: STD 2.0kg/cm ² for 1 person, 2.4kg/cm ² for 2 person				
Front brake	Front brake Disk type (Ø 280 mm)				
Rear brake	Drum type (Ø 130 mm)				
Front light bulb(high, low)	12V 3	5/35W			
Brake light bulb(tail light)	12V 21	W / 5W			
Turn signal light bulb	12V	10W			
Meter pilot bulb	12V	3W			
Meter illumination bulb	12V 1.7W				
Engine oil capacity	pacity 1.2 L (1.0 L for change)				
Fuel tank capacity 9.3l		3L			
Fuse	15	15A			
Spark plug NGK DPf		R7EA-9			
Battery capacity	acity 12V 7Ah (closed type, maintenance-free battery)				
Air cleaner	ner Foam wet type				